

Work Order ID 164030

Tuesday, July 11, 2017 12:46:54 PM

164030

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Item ID: D5090-1

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Bracket

Start Date: 7/13/2017 Start Qty: 20.00

20

Cust Item ID:

Required Date: 7/21/2017 Req'd Qty: 20.00

20

Customer:

Reference:

Approvals: Process Plan: ✓ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D5090	D

100

0.00

100

FLOW WATER JET

Waterjet

Memo

1.25

FLOW CNC Waterjet

1-Cut as per Dwg

Dwg Rev: D

Prog Rev: D

2-Deburr as required

(20)

07/17/12

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Memo

0.20

Quality Control

(20)

07/17/12

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[illegible]

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Item ID: D5090-1 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Bracket
 Start Date: 7/13/2017 Start Qty: 20.00 *20* Cust Item ID:
 Required Date: 7/21/2017 Req'd Qty: 20.00 *20* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150	Chemical Conversion Coat per QSI005 4.1	0.00				20	Ø	JUL 18 2017	DAS 19 9-89
150	HandFinish	2.19							
Hand Finishing	Memo								
160	QC7-Inspect Chemical Conversion Coat	0.00				20			DAS 38 9-89
160	QC	0.00							
Quality Control	Memo								JUL 18 2017
170	QC5- Inspect part completeness to step on W/O	0.00							
170	QC	0.40							
Quality Control	Memo								

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Item ID: D5090-1

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Bracket

Start Date: 7/13/2017 Start Qty: 20.00

20

Cust Item ID:

Required Date: 7/21/2017 Req'd Qty: 20.00

20

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

190

Identify as per dwg & Stock Location: GA

0.00

190

Packaging

Memo

0.20

Packaging

20 Ø JUL 18 2017 **DAS 19 9-00**

200

QC21 - Final Inspection - Work Order Release

0.00

200

QC

Memo

2.00

Quality Control

17/7/20 ØN JUL 18 2017

Picklist Print

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Work Order ID: 164030

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Parent Item: D5090-1

D5090-1

Parent Item Name: Bracket

Start Date: 7/13/2017

Required Date: 7/21/2017

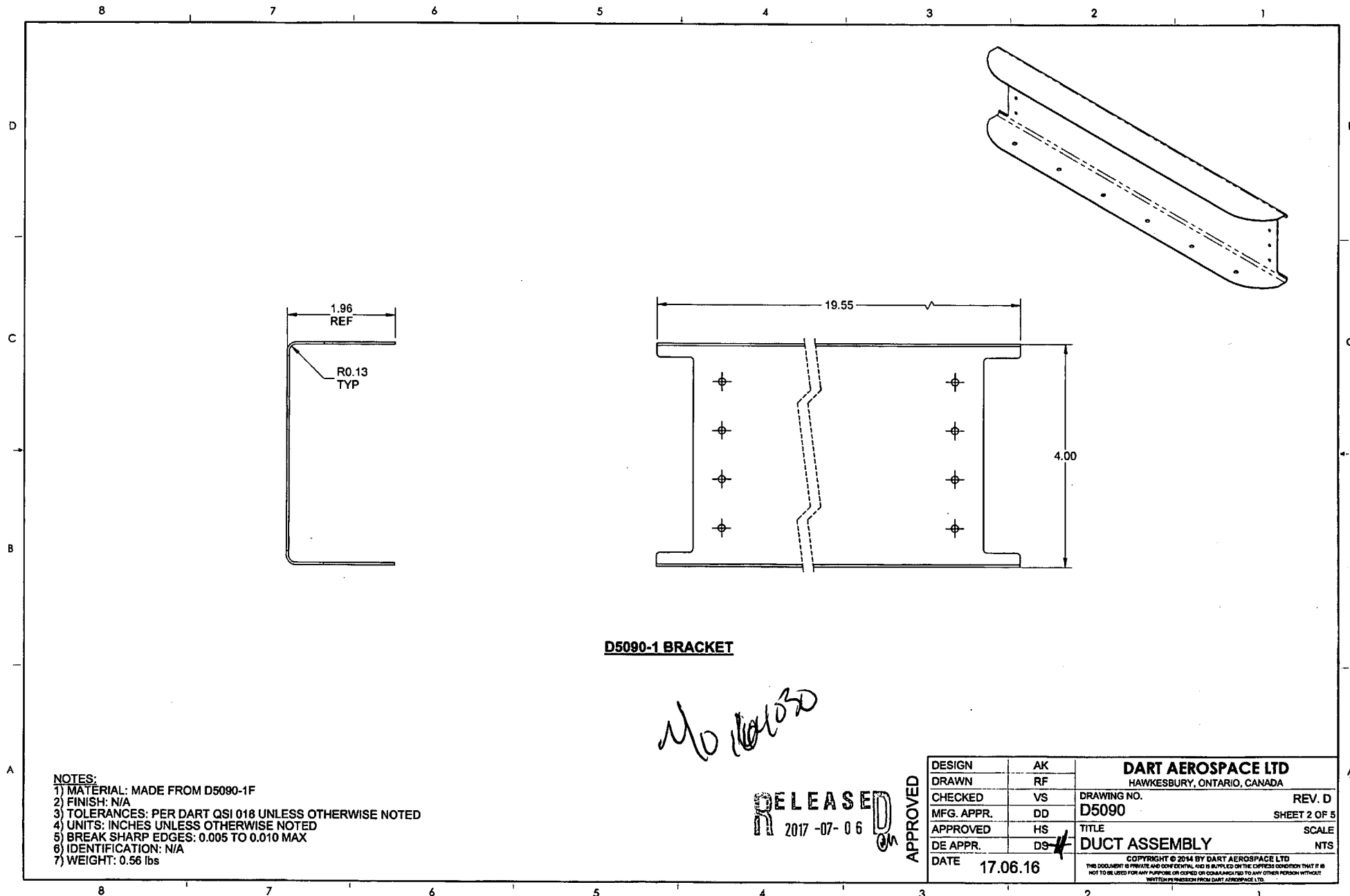
Start Qty: 20.00

Required Qty: 20.00

Comments: IPP REV:A 14.06.18 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6S.040		Purchased			No	100	sf	150.5700	1.07	22.52632			
									**			07/17/12	
M6061T6S 040													
6061-T6 .040 Sheet													

Location	Loc Qty	Loc Code
MAT	34.2	
m137165	34.2	
MAT021	116.37	
m137518	52.37	24
m137980	64	



D5090-1 BRACKET

Mo 10/10/30

NOTES:

- 1) MATERIAL: MADE FROM D5090-1F
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.56 lbs

RELEASED
2017-07-06

APPROVED

DESIGN	AK	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	VS	DRAWING NO.	REV. D
MFG. APPR.	DD	D5090	SHEET 2 OF 5
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	DUCT ASSEMBLY	NTS
DATE	17.06.16	COPYRIGHT © 2014 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

